

REINHOLD ENVIRONMENTAL®



2023 Reinhold/PCUG Round Table Presentation

Cohosted by Duke Energy and Vistra in The Westin Hotel,
Cincinnati, OH on June 26-27, 2023

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Reinhold Conference:

CO2 Capture
CO2 Transportation &
CO2 Storage
June 27, 2023

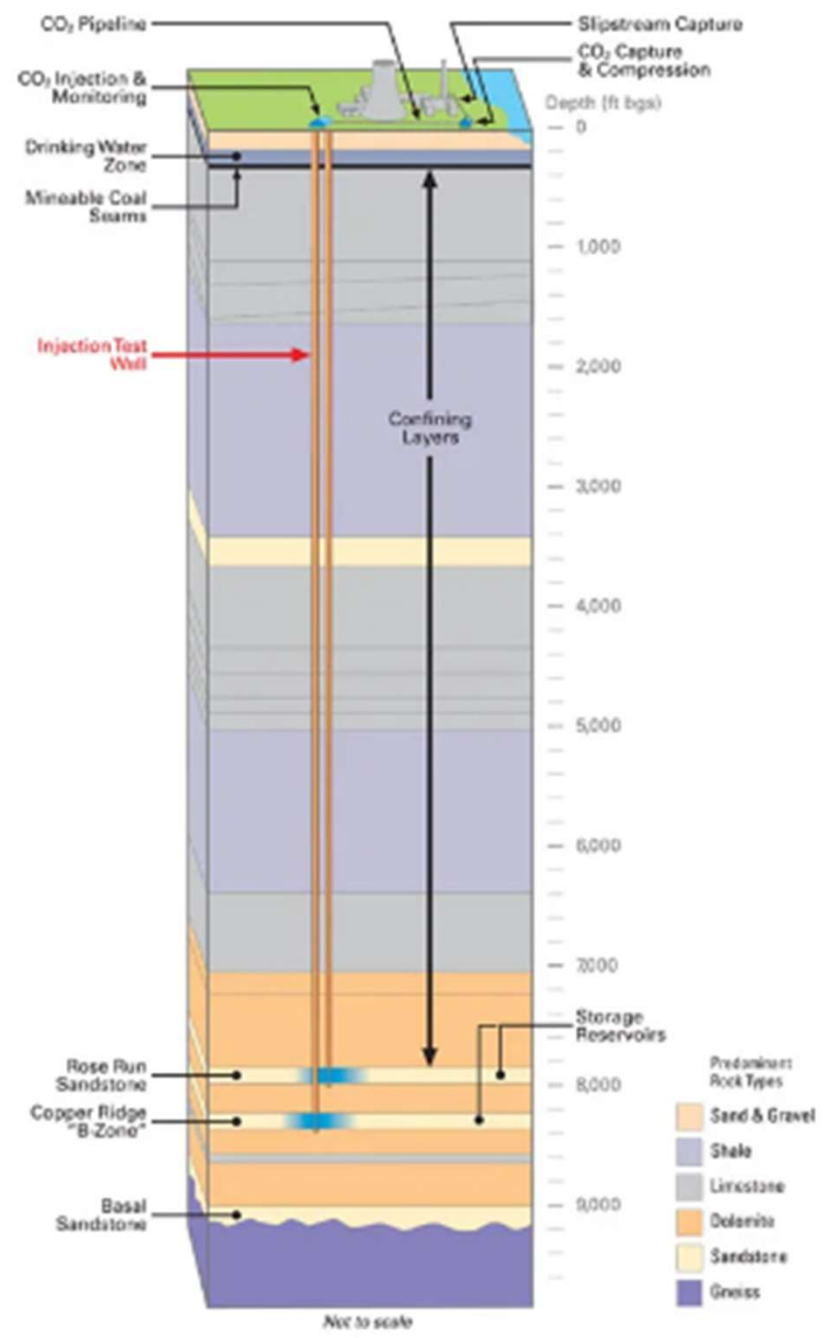
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Background: Plant Demonstration

- Plant Demonstration in 2012
 - 1300 MWn Unit: High S Coal/SCR/ Cold ESP/ WFGD Limestone
 - Slip Stream Scale; successfully captured & sequestered CO₂
 - CO₂ sequestered on or near the site.
 - Could not get larger scale (235 MW) demonstration funded.
 - Chilled Ammonia technology, up to 90% CO₂ capture
 - Although the geology may have been sufficient for a slip stream scale demonstration, this geology is not conducive to handling the full volume of CO₂.
 - Perhaps multiple wells could suffice but multiple exploratory wells would be needed to determine this.

Background: Plant Demonstration



Coal Plant CCS Demonstration

Absorber Tower



Carbon Capture, Transportation & Storage:

- AEP is attempting to re-engage in the CCS arena since its coal plant demonstration.
- AEP is working with EPRI and is a member of the CO2DA Program.
 - CO2DA = CO2 Demonstration Acceleration Program
 - Evaluating geology on a fleet-wide scale
 - EPRI will provide indicative pricing for transportation and sequestration based on the geological and other data evaluated
- Amine based technology replaces the chilled ammonia technology.

CO2 Capture

- Amine based
- Absorption Tower coupled to a Regeneration (Stripper) Tower
- The release of CO2 from the amine requires heat input.
- New proprietary formulas require less heat to release the CO2, and therefore, less parasitic load
- Target CO2 removal rate of 95%

Request for Information: CO2 Transportation and Storage

- 13 Initial companies contacted.
- RFI responses from 4 companies
- Transportation vs. Sequestration Costs
 - Geology determines the number and location of wells.
 - Poor geology can drive longer transportation lines and/or multiple wells.
- Risk mitigation includes
 - Safety risks of pipeline
 - Economic risks of not being able to sequester the CO2

CO2 Pipeline Rupture

(From public sources)

- Denbury Pipeline Rupture in MS, in February 2020
- Pipeline was buried in rugged terrain.
- A period of heavy rains over many weeks resulted in a landslide that ruptured the pipeline.
- The loss in pressure was identified by the transport line control room.
- The line was isolated within 8 minutes of the rupture by remotely closing valves upstream and downstream of the rupture.
- There were no deaths. People were taken to the hospital for observation.
- There were claims that the modeling of the CO2 plume was not as accurate as it should have been.

CO2 Pipeline Rupture Denbury Pipeline



Pic. From Alabama Bugle 2020, website

[Hundreds Evacuated, Dozens Hospitalized After Gas Pipe Rupture in Mississippi - AL Bugle](#)

Site Selection Considerations

- 45Q tax credits favor selecting a coal plant (higher emissions of CO₂). \$85/tonne CO₂ sequestered.
- Scheduled retirement age of plant
- Geographic needs for dispatchable power
- Real estate limits (is there enough room for the equipment?)
- Costs for transportation and sequestration of CO₂

Questions?

